

[SAVE TO SD1](#)
[SAVE TO SD2](#)
[SAVE TO FLASH](#)
[BUTTON](#)
[SEND AD PAR](#)

ADJUST MODE

AD00 : Acc. Time (ms)	0
AD01 : Dec. Time (ms)	0
AD02 : Max Line Spd (m/meter)	0
AD03 : Pend_T_In	0
AD04 : T_BK_Force.Close	0
AD05 : T_inching_Level(30%)	0
AD06 : P_Xpos_Opr_Spd(45%)	0
AD07 : P_Xpos_In	0
AD08 : P_Xpos_Span%	0
AD09 : P_Xpos_Offset	0
AD10 : T_Brake_delay(ms)	0
AD11 : Zero Spd Scale	0
AD12 : Drive Ref Scale	0
AD13 : Angle_Out_Factor(%)	0
AD14 : Ang_Rst_In	0
AD15 : Max Length / Motor RPM	0
AD16 : Min.Reference%	0
AD17 : Ramp Curve	0
AD18 : Max Spd Adjust%	0
AD19 : SD_Gain_In	0
AD20 : SD_PN_Zero_Gain	0
AD21 : SD_PN_Zero_Level	0

CONFIG MODE

CFG00 : 1Step/Ark_Offset_XY(+)	0
CFG01 : 2Step/Ark_Offset_XY(-)	0
CFG02 : 3Step/Snag_Zone_XY	0
CFG03 : 4Step Ref/N/A	0
CFG04 : SCB Serial No.	0
CFG05 : SCB Lisence No.	0
CFG06 : Save to Flash	0
CFG07 : Write to SD 1	0
CFG08 : Read from SD 1	0
CFG09 : Write to SD 2	0
CFG10 : Read from SD 2	0
CFG11 : Factory Setup	0
CFG12 : Factory Code	0
CFG13 : M_bus Number	0
CFG14 : KCW Setup	0